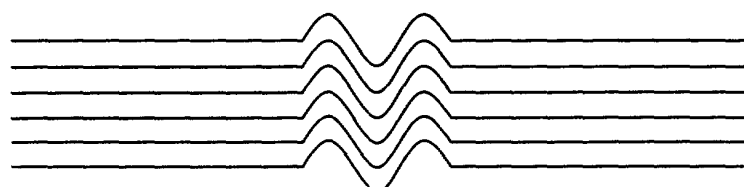
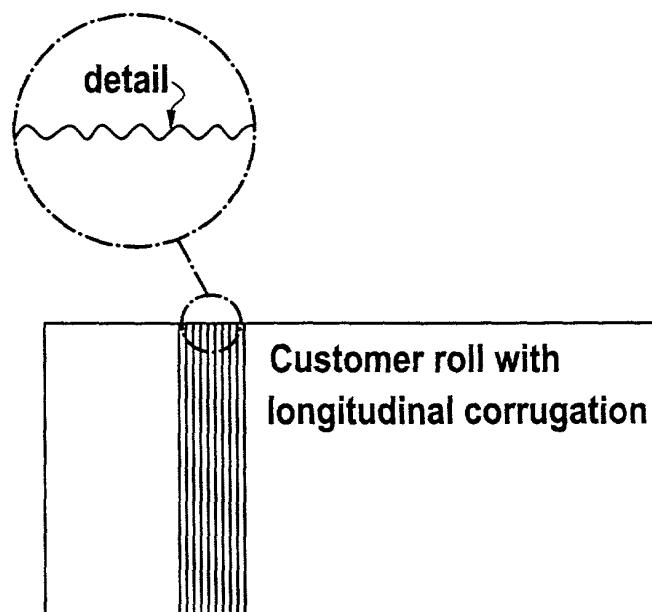
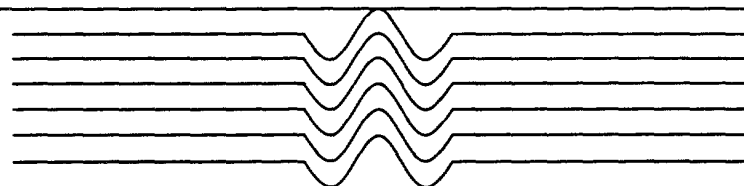


Fig. 1



Customer roll with longitudinal corrugation



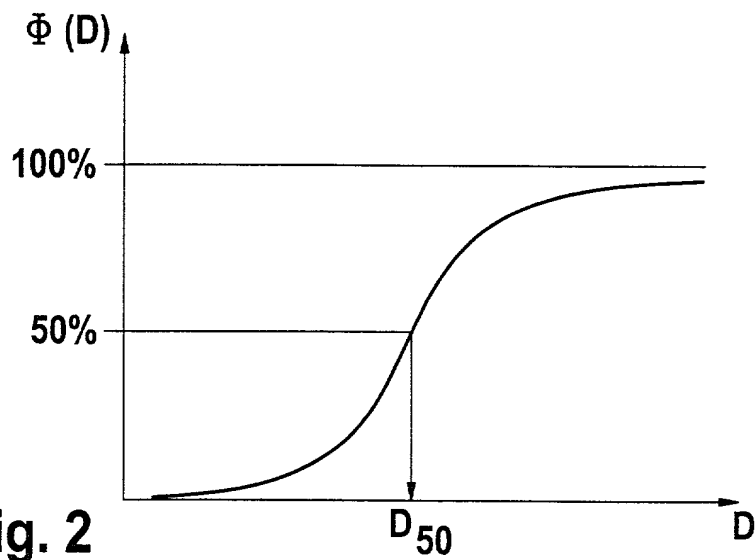


Fig. 2

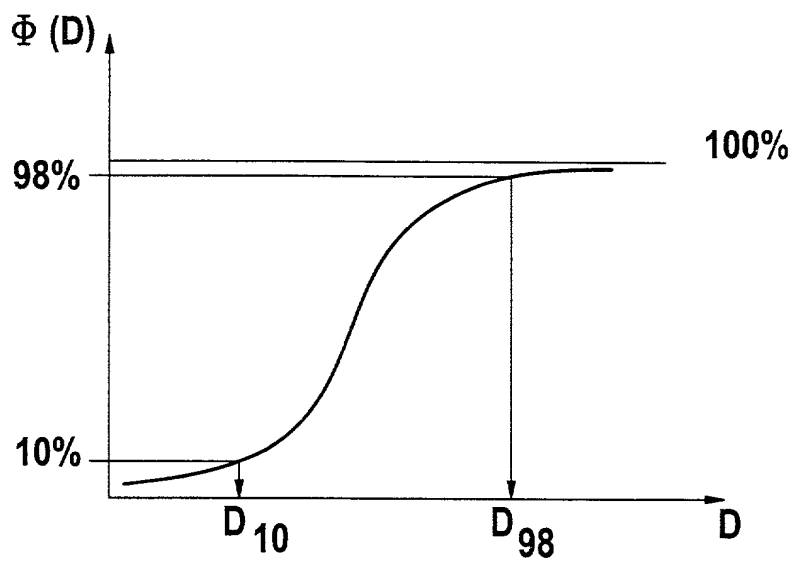


Fig. 3